YOUR PARTNER FOR SAFE AND RELIABLE LV SWITCHBOARDS







VENORA LANKA POWER PANELS (PVT) LTD.

IS A BOI APPROVED COMPANY THAT OPERATES IN EXPORT PROCESSING ZONE, $\ensuremath{\mathsf{BIYAGAMA}}$, $\ensuremath{\mathsf{RII}}$ LANKA

Authorised Systems Integrator for



Prisma iPM LOW-VOLTAGE FUNCTIONAL SWITCHBOARD SYSTEM

COMPLIANT TO IEC 61439-1 & 2 STANDARD

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- A WORLD TOP RANKED MANUFACTURING ZONE (EPZ BIYAGAMA)
- VENORA LANKA POWER PANELS

TECHNICAL INFORMATION

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- 2. Panel Configurations
- 3. Panel Assembly Guide Lines
- 4. Standard & Panel Testing
- 5. Certifications
- PROJECT REFERENCES
- CONTACT US
- TESTIMONIALS AND AWARDS

100% IEC STANDARD

IEC 61439 - 1 & 2 STANDARD:

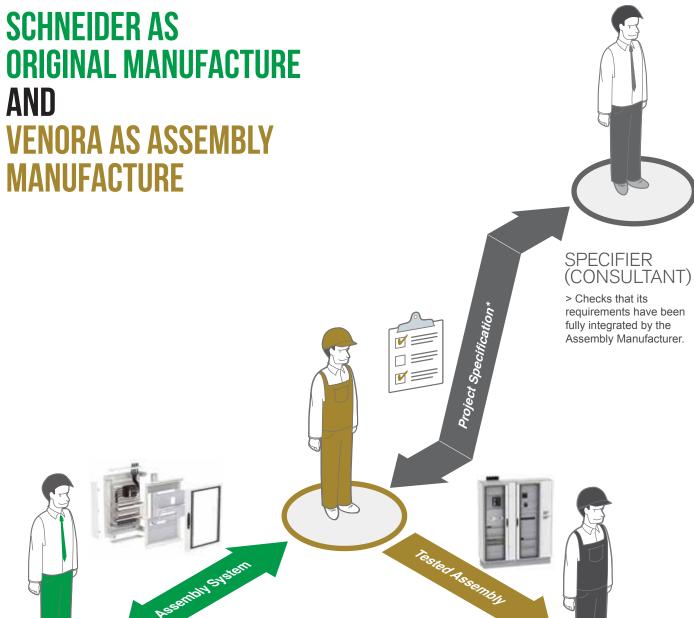
THE IEC 61439 - 1 & 2 STANDARD IS ESTABLISHED WORLDWIDE.

OUR GOAL IS TO REPRODUCE PANEL CONFIGURATIONS IDENTICAL OR EQUIVALENT TO THOSE ASSESSED IN A LABORATORY DURING CERTIFICATION TESTING.



WORLDWIDE TECHNICAL SUPPORT SCHNEIDER ELECTRIC EXTEND THEIR
SUPPORT TO PANEL BUILDERS/CONTRACTORS
AND END USERS THROUGH WORLDWIDE
NETWORK OF SCHNEIDER ELECTRIC.





SCHNEIDER ELECTRIC AS ORIGINAL MANUFACTURE

He is responsible for the "Design verifications" listed by IEC 61439-2 including many electrical tests.

VENORA LANKA POWER PANELS AS ASSEMBLY MANUFACTURE (PANEL BUILDER)

The organisation (whether or not the same as the OM) is responsible for the completed assembly.

He is responsible for "Routine verifications" on each panel produced, according to standard.

END-USER

Should ask for a certified LV switchboards.



BUSINESS CLIMATE:

Comparisons have shown that Sri Lanka offers one of the most liberal business environments in Asia. This has been made evident by the operation of multinational companies in Sri Lanka.

ACCESSIBILITY:

Sri Lanka is accessible to the world through all international flights and shipping lines operating worldwide.

HUMAN RESOURCE:

Our workforce comprises of highly skilled professional and technical staff, who are trained by national universities and technical colleges.

countries in the region and other parts of the world.

EXPORTS:

Sri Lanka exports semi or fully assembled Electrical and Electronics peripherals to Europe which are used for mission critical applications such as Cloud and Service Providers, Data Centres, Oil and Gas etc..



WE OPERATE FROM THE EXPORT PROCESSING ZONE IN BIYAGAMA

Infrastructure facilities at Biyagama zone include reliable power supply, treated water, telecommunication systems, a paved road network, security systems and chain-link fencing. The Biyagama Export Processing Zone has served as a model zone in the Asian region. The Sri Lankan organisations concentrate highly on quality and the reliability of products. They are equipped with quality certification such as ISO and are maintained by highly skilled technicians.



BENEFITS TO CUSTOMERS

Customers can enjoy products at an economical and competitive price due to the fact that tax incentives and tax holidays are offered by BOI (Board of Investments) Sri Lanka to Exporters. Consultancy from Foreign Experts and Industry Specialists are taken under BOI privileges. Visa to visit Sri Lanka could be arranged for Inspections and Factory Acceptance Tests.

INFRASTRUCTURE FACILITIES



TRANSPORT:

Located at the BEPZ which is strategically located for quick and easy access to the Colombo International Harbour and Colombo International Airport within 30 minutes via highways.



TELECOM:

BEPZ is covered by 4G telecommunication technology services for timely communication with B2B customers which makes industries competitive in Asia.



POWER:

Uninterrupted power supply is assured via hydro energy to a great extent. In addition, thermal capacity fulfills the balance demand.













VENORA LANKA POWER PANELS (PVT) LTD.

KNOWLEDGE AND EXPERIENCE:

Qualified Engineering and Technical Staff have over twenty years of experience in Designing and Manufacturing Electrical Panel Boards. The staff has been fully trained and guided by Schneider Electric Engineers for Prisma Panel assembly.

FACTORY CAPACITY:

The factory is equipped with modern manufacturing facilities and the space layout is such that it creates a healthy working environment. It is equipped with necessary testing tools to suit the IEC 614398 standard for routine testing. Production procedures are guided by ISO 9001 quality standards.

FINANCIAL STRENGTH:

Venora Lanka Power Panels (Pvt) Ltd transact closely with many local and foreign banks. VLPP is financially backed and strengthened by a USD 2 million bank facility.

WORLDWIDE AFTERSALES SUPPORT:

We take constant measurers to maintain and upgrade Prisma Panels through the worldwide network of Schneider Electric. We take the advantage of worldwide presence of Schneider Electric to minimise the downtime of Distribution Boards and related services provided by VLPP.



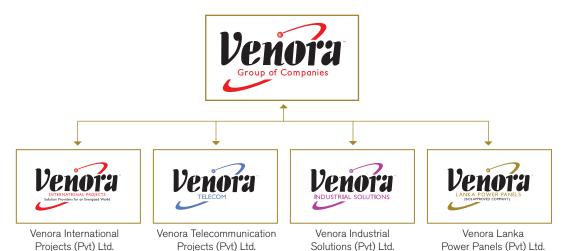


Venora is the one of the leading companies in the field of Electrical Engineering & Telecommunication in Sri Lanka, operating with mission to be "Solution Providers for an Energised World". Procedures are managed under ISO 9001 quality certifications.

We cover a wide range of services including design & supply of Electrical Systems Low/High & Extra Low Voltage, Switch Boards & Power Factor Correction Systems, Installation of Telecommunication Equipment, Lightning and Surge Protection with our world renowned brands.

Venora International became the first Sri Lankan company to have the License (in accordance with the UK Trade Marks Act 1994 and EBA Awards regulations) to use the trade Mark "Best Enterprise".

Venora Group of Companies has about 700 employees and the Group could be recognised as the leading service provider in the sphere of electrical engineering in Sri Lanka.

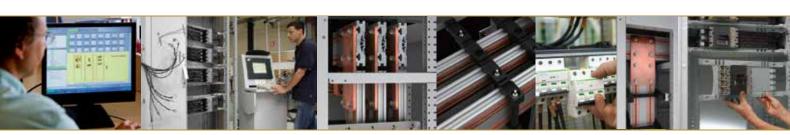


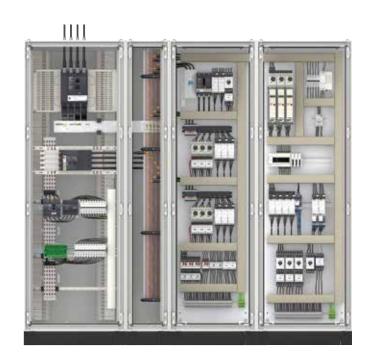




TECHNICAL INFORMATION

- PRODUCT SPECIFICATION
- PANEL CONFIGURATIONS
- PANEL ASSEMBLY GUIDE LINES
- PANEL TESTING
 - LABORATORY TESTS
 - ROUTINE TESTS
 - FACTORY ACCEPTANCE TESTS
- CERTIFICATIONS
- PROJECT REFERENCES
- CONTACT US
- AWARDS & TESTIMONIALS





Prisma iPM

Authorised Systems Integrator

VENORA LANKA POWER PANELS

APPLICATIONS

- CLOUD AND SERVICE PROVIDERS
- MINING, METALS AND MINERALS
- DATA CENTRE & NETWORKS
- WATER AND WASTE WATER
- OIL AND GAS
- PROVIDE ACCESS TO ENERGY
- FINANCE
- HEALTHCARE
- MACHINE BUILDERS/INDUSTRY AUTOMATION
- WEATHER
- BUILDINGS AND COMMON SERVICES



QUALITY COMPLIANCES:

MANAGEMENT STANDARD/ PRODUCT STANDARD/ ASSEMBLY STANDARD

Factory Standard – ISO 9001 – Quality Management System Electrical Panel Assembly Standard – IEC 61439 – 1 and 2 Switchgear Devices – IEC 60947 1 to 4



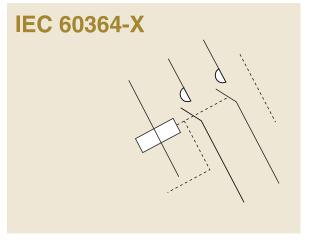
Design and manufacture



Switchgear devices



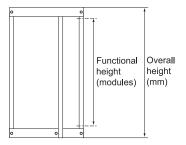
Switchgear assemblies



Installation

PRODUCT SPECIFICATIONS

Electrical characteristics		
Rated insulation voltage Ui (V AC)	1000	
Rated operation voltage (VAC)	690	
Rated impulse withstand voltage (KV)	12	
Frequency (Hz)	50/60	
Main busbar rated current max. le (A)	3200 / 4000	
Rated short-time withstand current Icw (KA/1s.)	100	
Rated peak withstand current lpk (KA)	220	
Neutral network	TNC V TNS V IT V TT	V
Mechanical characteristics		
Overall height (mm)	2000	
Number of vertical modules (functional height) 1 module = 50 mm	36	
Depth (mm)	400/600 (front access), 800/1000 (rear access)
Width of enclosure for devices (mm)	600 and 800	
Width of busbar duct (mm)	200 (in 800 mm wide enclosure)	
Width of cable duct (mm)	300 and 400	
Partitioning	Form 1, 2, 3b and 4b	
<u>IP</u>	30/31/54	
IK	07/08/10	
Applicable standards		
Type test	IEC61439-1	
IP class	IEC60529	
Insulation materials inside of enclosures	IEC60695	
Environment conditions		
Operation	indoor	
Altitude max. (m)	2000	
Temperature average (°C)	35 °C	
Temperature max. (°C)	50 °C	
Temperature min. (°C)	0 °C	
Environmental conditions	Environment B	
Degree of pollution	3	
Others		
Enclosure materials	sheet metal	
Painting	epoxy resin powder electrostatic sprayed	
Colour	RAL 7047 (enclosure) and RAL 9022 (function	
Insulation materials inside of enclosure	high-temperature withstand, combustion self-p	prevent





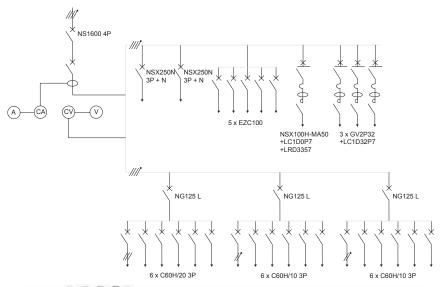


Prisma iPM

Authorised Systems Integrator

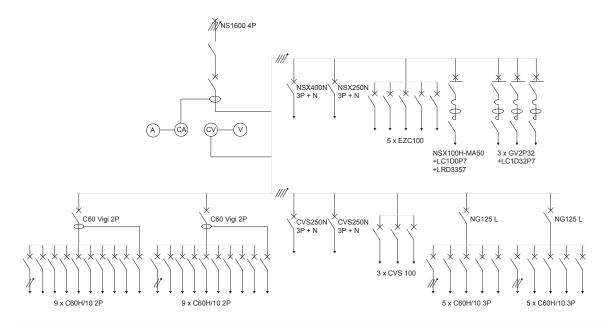
VENORA LANKA POWER PANELS

Floor standing system M front access configuration





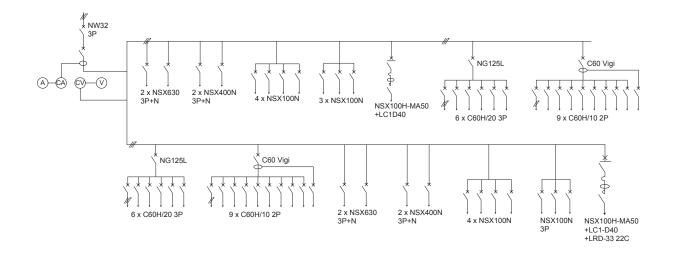
COMPLIANT TO IEC 61439 -1 & 2 STANDARD Asefa Type Tested





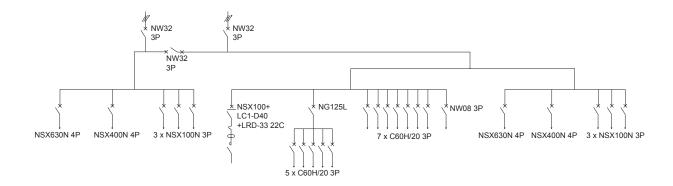
COMPLIANT TO IEC 61439 -1 & 2 STANDARD Asefa Type Tested







COMPLIANT TO IEC 61439 -1 & 2 STANDARD Asefa Type Tested





COMPLIANT TO IEC 61439 -1 & 2 STANDARD Asefa Type Tested





COMPLIANT TO IEC 61439 -1 & 2 STANDARD Asefa Type Tested

Configuration for outgoing functional units





ROUTINE TESTING

- 1. Degree of protection provided by enclosures
- 2. Insulation clearances and creepage distances
- 3. Protection against electric shocks and integrity of protection circuits
- 4. Integration of incorporated components
- 5. Internal electric circuits and connections
- 6. Terminals for external conductors
- 7. Mechanical operation
- 8. Dielectric properties
- 9. Wiring, operating performance and function

CHECK SHEET

In accordance with the IEC 61439 and 2 standard

Job No.:

	Verified
Degree of protection provided by enclosures	٧
Insulation clearances and creepage distances	V
Protection against electric shocks and integrity of protection circuits	
Integration of incorporated components	٧
Internal electric circuits and connections	
Terminals for external conductors	
Mechanical operation	
Dielectric properties	
Wiring, operating performance and function	
Date of verification:/// Verifications performed by:	

VENORA LANKA POWER PANELS (PVT) LTD.





POWER MONITORING EXPERT SOFTWARE (PME)

Power Monitoring Expert Enterprise software by **Schneider Electric** is a complete power management solution for your facility or plant operations. It is a scalable software platform with options to support different numbers of remote devices and user clients.

- Analysis of efficiency, losses and capacity
- Bill verification, cost allocation and sub-billing
- Power quality analysis and compliance monitoring
- Problem notification and diagnosis
- Demand or power factor management
- Control of loads, generators or other equipment
- Support real-time pricing, demand response or curtailment programmes
- Monitor and report on WAGES (Water, Air, Gas, Electrical, Steam) utility usage

INFORMATION CENTRE

DIVISION	CONTACT NO.	MAIL ID
Sales Inquiries and Aftersales	+94 (0) 75 381 3398	bdm@venoragroup.com
Engineering & Estimation	+94 (0) 75 903 3990	venorapanels@venoragroup.com
Accounts and Logistics	+94 (0) 75 932 9142	venoraac@venoragroup.com

Online quotation requests (Please use your user name and password) www.venoragroup.com/onlinequotation







Factory:

Lot 32 BEPZ, Malwana, Biyagama, Sri Lanka. Tel: +94 11 2489580 | Fax: +94 11 2489582

City Office:

No. 41/1, Bambalapitiya Drive, Colombo 4, Sri Lanka. Tel: + 94 112559073 | Fax: + 94 112559074

















PROJECT REFERENCES

Fiet View Hotel @ WellswestEs Mercantitie Investment (Pvi) Ltd. Mey - 15 George Stouart Building @ Colombo 01 ICC (Pvi) Ltd. Mey - 15 Uga Park Street Hotel @ Park Street, Colombo 02 Apha Industries (Pvi) Ltd. Jan - 15 Uga Park Street Hotel @ Park Street, Colombo 02 Sanker Construction (Pvi) Ltd. Jan - 15 Uga Park Street Hotel @ Park Street, Colombo 02 Sanker Construction (Pvi) Ltd. Jan - 15 Uga Park Street Hotel @ Park Street, Colombo 02 Sanker Construction (Pvi) Ltd. Oct - 14 Highway Secretaria Building @ Battarmulla Park Cosean Colombo Hotel @ Colombo 04 DH Wijwearders Associates Sep - 14 Modification of Electrical System for Brandix Casuswer (Pvi) Ltd. Oct - 14 S & D Chemicals (Pvi) Ltd. @ Biyagama Sanker Construction (Pvi) Ltd. Oct - 14 S & D Chemicals (Pvi) Ltd. @ Biyagama Sanker Construction (Pvi) Ltd. Oct - 14 S & D Chemicals (Pvi) Ltd. @ Biyagama Sanker Construction (Pvi) Ltd. Oct - 14 Washadowa Beach Resort - Citrus Leisure Caege Steuart Engineering (Pvi) Ltd. Apr - 15 Washadowa Beach Resort - Citrus Leisure Caege Steuart Engineering (Pvi) Ltd. Apr - 14 Brandix Casuswear @ Avissawvalla Brandix Casuswear Ltd. Jan - 14 Holiday Resort @ Kosgoda Amazon Lariak (Pvi) Ltd. Apr - 14 Holiday Resort @ Kosgoda Mackson Tile Larka (Pvi) Ltd. Jan - 14 Holiday Resort @ Kosgoda Mackson Tile Larka (Pvi) Ltd. Jan - 14 Holiday Resort @ Kosgoda Mackson Tile Larka (Pvi) Ltd. Jan - 14 Holiday Resort @ Kosgoda Mackson Tile Larka (Pvi) Ltd. Jan - 14 Holiday Resort @ Kosgoda Mackson Tile Larka (Pvi) Ltd. Jan - 14 Holiday Resort @ Kosgoda Mackson Tile Larka (Pvi) Ltd. Dec - 13 Electrical & Generator Installation @ Hambantota Branch Sanker Construction (Pvi) Ltd. Dec - 13 Electrical & Generator Installation @ Hambantota Branch Sanker Construction (Pvi) Ltd. Dec - 13 Electrical & Generator Installation of Citrus Hotel at Hikkaduwa Sanker Construction (Pvi) Ltd. Dec - 14 Electrical & C	PROJECT NAME	CLIENT/ CONSULTANT	YEAR
George Steuart Equinoring (Pvt) Ltd. Jul 1-15 Businesse Centre (PvC) CD evelopment Holdings (Pvt) Ltd. Upg Park Street Hotel @ Park Street, Colombo 02 Alpha Industries (Pvt) Ltd. Jan 1-15 Uga Park Street Hotel @ Park Street, Colombo 02 Alpha Industries (Pvt) Ltd. Ont 1-14 The Ocean Colombo Hotel @ Colombo 04 DH Wijewardena Associates Spe 1-14 The Ocean Colombo Hotel @ Colombo 04 DH Wijewardena Associates Spe 1-14 The Ocean Colombo Hotel @ Colombo 04 DH Wijewardena Associates Spe 1-14 The Ocean Colombo Hotel @ Colombo 04 DH Wijewardena Associates Dec 1-14 The Ocean Colombo Hotel @ Colombo 04 DH Wijewardena Associates Dec 1-14 The Ocean Colombo Hotel @ Colombo 04 DH Wijewardena Associates Dec 1-14 The Ocean Colombo Hotel @ Colombo 04 DH Wijewardena Associates Dec 1-14 The Ocean Colombo Hotel @ Colombo 04 DH Wijewardena Associates Dec 1-14 The Ocean Colombo Hotel @ Colombo 04 DH Wijewardena Associates Dec 1-14 The Ocean Colombo Hotel @ Colombo 04 DH Wijewardena Associates Dec 1-14 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-14 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-14 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-14 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-14 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-14 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-14 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-15 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-16 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-16 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-17 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-18 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-18 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-18 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-19 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-19 The Ocean Colombo Hotel @ Darburd Market Ltd. Dec 1-19 The Ocean Colombo Hotel & Darburd Market Ltd. Dec 1-19 The Ocean Colombo Hotel & Darburd Market Ltd. Dec 1-19 The Ocean Colombo Hotel & Darburd Market Ltd. Dec 1-19 The Ocea	Fair View Hotel @ Wellawatta	Mercantile Investment (Pvt) Ltd.	Mav - 15
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Highway Secretaria Building @ Battaramulla Nawaloka Construction (PvI) Ltd. Oct ·14 Modification of Electrical System for Brands Cassualwer (PvI) Ltd. Brands Cassualwer Ltd. Oct ·14 Nordica Cassualwer (PvI) Ltd. Brands Cassualwer Ltd. Oct ·14 Nordica Cassualwer (PvI) Ltd. Byegama S & D Chemicals Associates Dec ·14 100 Rooms Hostel Building for University of Peradentya (Three Blocks) Sanken Construction (PvI) Ltd. Sep ·14 Nordica Cassualwer (PvI) Ltd. Sep ·14 Sep ·14 Lalian Rubber (PvI) Ltd. Apr ·15 Lalian Rubber (PvI) Ltd. Apr ·16 Lalian Rubber (PvI) Ltd. Apr ·16 Brands Cassualwera @ Avissawella (PvI) Ltd. Brands Cassualwera @ Avissawella (PvI) Ltd. Mackson Tile Lanks (PvI) Ltd. Apr ·14 Mackson Tile Lanks (PvI) Ltd. Jan ·14 Section of Cassualwers (PvI) Ltd. Apr ·18 Mackson Tile Lanks (PvI) Ltd. Jan ·19 Section to Club Palm Bay Hotel @ Marawila Section to Club Palm Bay Hotel & Marawila Resort Section to Club Palm Bay Hotel & Marawila Resort Section Palmarks (PvI) Ltd. Dec ·13 Sep ·14 Mackson Tile Lanks (PvI) Ltd. Dec ·13 Sep ·14 Marawila Resort Section Palmarks (PvI) Ltd. Dec ·15 Sep ·15 Marawila Resort Section Palmarks (PvI) Ltd. Dec ·16 Marawila Resort Section Palmarks (PvI) Ltd. Dec ·16 Marawila Resort Marawila Resor		Alpha Industries (Pvt) Ltd.	Jan -15
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100 Rooms Hostel Building for University of Peradeniya Sunhill Engineering (Pvt) Ltd. Apr -15		Brandix Casualwear Ltd.	Oct -14
Chroe Blocks Suhmit Engineering (PV) Ltd. Sep -14		S & D Chemicals Associates	Dec -14
Waskaduwa Beach Resort - Citrus Leisure George Steuart Engineering (Pvt) Ltd. Mar - 14 Lalan Rubber (Pvt) Ltd. Lalan Rubber (Pvt) Ltd. Apr - 14 Brandix Casualwear (II) Avissawella (Floor expansion & Cilier Installation) Brandix Casualwear Ltd. Jan - 14 Mackson Lanka (Pvt) Ltd. Mackson Linke Lanka (Pvt) Ltd. Jan - 14 Holiday Resort @ Kosgoda Ms. Otara Gunawardena Mar - 13 Extension to Citib Palm Bay Hotel @ Marawila Marawila Resorts PLC Jan - 13 Electricia & Generator Installation @ Hambantota Branch of CSE Stock Exchange/ Architect - Q Serve May - 13 Sasiir Polysacks (Pvt) Ltd. Sasiir Polysacks (Pvt) Ltd. Dec - 13 Extension to WUP Building @ BIA & Refurbishment to Sanken Construction (Pvt) Ltd. Nov - 12 Kandalama Hotel @ Dambulla Serendib Leisure Management Ltd. Nov - 12 Cinnamon Bay @ Beruwala LiC (Pvt) Ltd. Architect - MICDA Nov - 12 Multi Storeyed Building for Institute of Chartered Accountants of Sri Lanka Sanken Construction (Pvt) Ltd. Dec-12 Main Switching Centre for Bharthi Airtel Lanka (Pvt) Ltd. Bharthi Airtel Lanka (Pvt) Ltd. Dec-12 Main Switching Centre for Bharthi Airtel Lanka (Pvt) L		Sunhill Engineering (Pvt) Ltd.	Apr -15
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